



**MAKING YOUR DREAMS A REALITY**

# **FITTING INSTRUCTIONS**

**for Twin Stack Exhaust systems for the NC30/35:**

**EXPS-0157 Set, Pipe, Twin Stack System, (Hi Level), Carbon Silencers**

**EXPS-0158 Set, Pipe, Twin Stack System, (Hi Level), Stainless Silencers**

**Also relevant for EXPS-0003 and EXPS-0004 "Street" type Twin Stack.**

**Supplementary to the fitting instructions for EXPS-0002**





- 1)** Please follow the instructions for the EXPS-0002 system up to the final step of fitting the tail pipe (EXPS-7002). The twin stack systems do not use this final section, but all fitting information is relevant up to this point.
- 2)** The first thing to do is to fit the silencer stay TYLY-0292. On the standard subframe this is secured with M8 nuts. On the TYGA subframe this is secured with M8 bolts. Hardware for both cases is provided.





**3)** Fit EXPT-0088 (or EXPT-8002) to the rear collector and secure with springs.

**EXPT-0088 “Hi Level”**



**EXPT-8002 “Street”**



**4)** Fit EXPT-0089 (or EXPT-9002) to the front collector and secure with springs

**EXPS-0089 “Hi Level”**



**EXPT-9002 “Street”**



**5)** Now slip on the silencers of your choice, and secure with springs.

**6)** Slide clamp EXCL-0044 over the silencers and wriggle into position near the silencer stay.



**EXCL-0044/EXCL-0045 Clamp**



**7)** Before clamping up the silencers, offer the clamp up to the stay and install loosely with the 2x M6 cap head bolts. Notice the 3mm spacers between the stay and the clamp. These spacers can be omitted if you want to bring the silencers in board slightly, or wider spacers can be used to space out the silencers. However, in the second case, longer bolts will be required (which are not provided).



**8)** Now you can tighten up the clamps onto the silencer bodies.

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**9)** Before final tightening of the clamps, step back and take a look to check that the silencers are parallel. They can be “tweaked” a small amount by pushing or pulling one or both of the silencers through the clamps a small amount. This helps dial them in.

Once you are happy, tighten the clamp and the 2x M6 bolts securely.



**10)** Job done!

This system can be used with stock subframe and Honda or Tyga bodywork and is designed to be used on a race bike. It requires removal of passenger pegs and stock turn signals due to the position of the silencers. See also EXPS-0003 and EXPS-0005 for a TYGA twin stack system which can be used on a street bike with these components installed.

